

BEST AVAILABLE COPY

II. Specification

Please amend the specification as indicated below:

Please add the following to the end of paragraph [0027].

It will be understood that from the attached figures and from the knowledge of a person skilled in the art that as the forming dies move towards each other the periphery of the stack, which is not restrained, is moved in a direction toward a center thereof in particular as the die press is closed to the forming position shown in Figure 3.